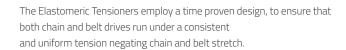
## <u>Chain & Belt (Rosta Style) Tensioner</u>



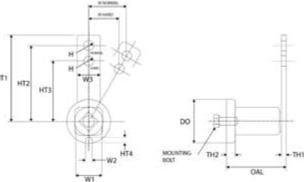
## The Elastomeric Tensioner's benefits include:

- A one nut mounting system, which allows for 360° rotation.
- Can be pre-tensioned by up to 30°, this means that as the chain or belt stretches, the tensioner automatically takes up the slack as the elastomeric elements automatically adjust the drives tension.
- Chain and Belt life is increased by as much as 30%.
- Elastomeric parts absorb vibrations and shock loading.
- Maintenance Free no metal on metal parts, lubrication free.
- Impervious to dust and dirt, temperature -40°C to +80°C
- Two holes are provided on the arm, allowing two different levels of force to be generated: "normal" and "hard". The "hard" setting deploys approximately 25% more force.



**FINER**POWER transmissions

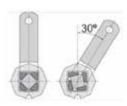
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Туре	OD	OAL	TH1	HT2	HT3	W3	HT1	W1	W2	TH2	HT4	Н	Mounting Bolt	F in n/M 0 - 30°	Weight (kg)
SE11	35	50	5	80	60	20	90	20	7	7	6	8	M6	0-90	0.25
SE15	50	60	5	100	80	30	110	22	8	8	8	10	M8	0-140	0.45
SE18	60	75	6	100	80	40	115	35	9	10	11	10	M10	0-320	0.75
SE27	80	110	8	135	105	50	155	45	10	15	13	12	M12	0-820	1.8
SE38	105	140	10	180	140	65	200	62	13	16	15	20	M16	0-1500	3.7
SE45	115	200	12	225	190	70	260	78	17	18	20	20	M20	0-2500	6.5

Туре		Mounting Bolt						
	10	)°	20	)°	30	)°	Torque	
	Normal	Hard	Normal	Hard	Normal	Hard		
SE11	3.4	4.5	9.0	11.9	18.0	23.9	89	
SE15	5.6	7.0	14.6	18.2	30.4	37.8	221	
SE18	16.9	20.9	40.5	50.6	78.7	98.2	434	
SE27	33.8	43.8	85.4	111.1	179.8	233.8	761	
SE38	65.3	81.4	164.1	205.0	337.2	421.5	1,859	
SE45	112.5	140.5	292.5	365.6	584.5	730.7	3,629	

Tensioner Selection							
Chain	Belt	Tensioner					
25-1	А	SE11					
35-1-2-3	A, B	SE15					
35-1-2-3	D.C.	SE18					
40-1-2-3	B, C						
40-3							
50-1-2-3	D, E	SE27					
60-1-2-3							
80-1-2-3	-	SE38					
80-3							
100-1-2-3		SE45					
120-1-2-3							
140-1-2	-						
160-1-2							
180-1-2							
200-1-2							



The optimum angle of pretension is 20° the maximum angle is 30°. At 20° the tensioner has maximum capability to absorb vibrations and shock loads, and still have enough arc motion to automatically take up belt or chain stretch.

## **s benefits include:** Illows for 360° rotation. his means that as the chain or tically takes up the slack as the adjust the drives tension. much as 30%. and shock loading. tal parts, lubrication free.

BOOK 1: ROLLER CHAIN AND SPROCKETS CONTENTS